



NOTES

FINISH:
COMMERCIAL GRADE CLEAR ZINK PLATING
DIMENSIONS IN BRACKETS [] ARE FOR REFERENCE ONLY.

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS X - .1 [2.5] XX - .01 [0.25] XXX - .005 [0.127] SURFACE ROUGHNESS 125 REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5 DO NOT SCALE DRAWING		LOG NUMBER A18036 DRAWN BY K.POTTER CHECKED BY DESIGNER POTTER/BARRAZA RESPONSIBLE ENGINEER MATERIAL MILD STEEL	THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY CHIEF DESIGN ENGINEER GP LEADER PROJECT MGR. APPROVED/RELEASED SCALE 1:1 SHEET 1 of 1	
USED ON #P4105090504-230000		ADVANCED PHOTON SOURCE T4 TELESCOPING LEG 334 MM TRAVEL BLOCK CLAMP CENTER WEDGE DRAWING NUMBER P4105090504-230010-00		